



**GCE**<sup>®</sup>



## CUTTING TORCH

# **GCE KRASS** NM250

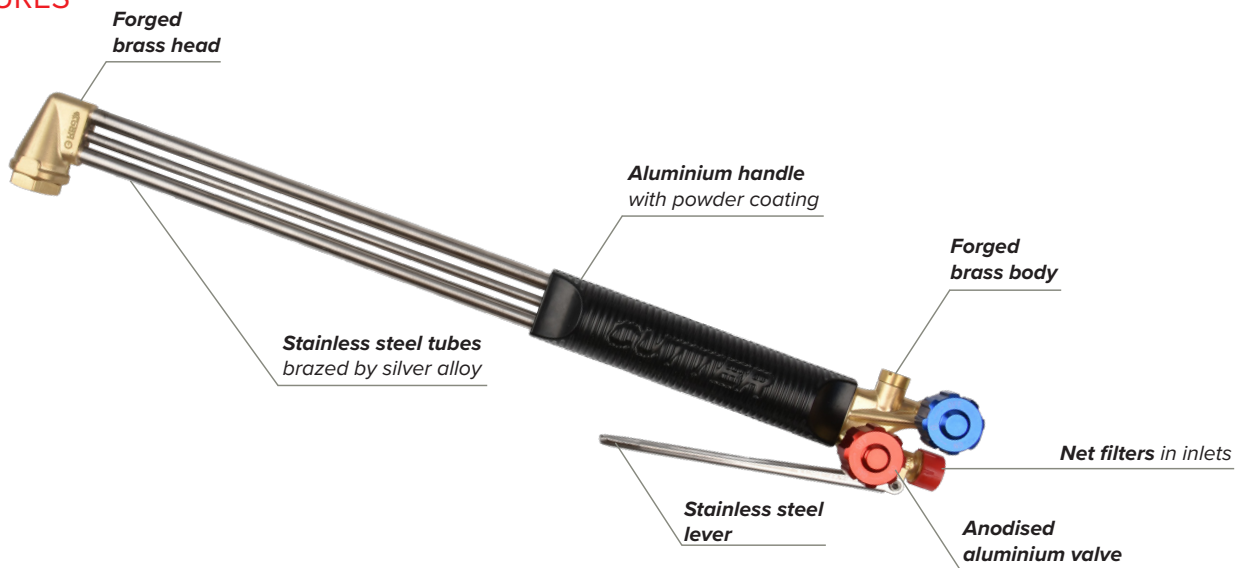
GCE KRASS NM250 cutter employs the nozzle mix principle, in which the combustible gas mixing is confined to the cutting nozzle.

This results in a cutter which is highly resistant to backfire and flashback.

- Special designed handle for comfortable holding, operation and lightweight.
- The position of the lever gives ease and comfort of operation.
- A wide range of nozzles for a better cutting performance is available.



FEATURES



TECHNICAL DATA

Hose connections	G3/8" - G3/8" LH
Cutting capacity	250 mm (10")
Cutting nozzles	ANM/ANME (Acetylene) Cutting Nozzles
	PNM/PNME (Propane) Cutting Nozzles
	HA311-1 sheet metal nozzles
Gas	AGNM Gouging nozzles Acetylene or Propane

ORDERING INFORMATION

Article Number	Description	Head Angles	Weight
0870799KR	505 mm (20")	90°	0.75 kg

COMPATIBLE CUTTING NOZZLES-3-CONE (NOZZLE MIX)



PNME: PROPANE

Art. Nr.	Thickness (mm)	Pressure - Oxygen (bar)	Pressure - f. gas (bar)	Flow rate - Oxygen (m³/h)	Flow rate - f. gas (m³/h)
0769494	3 - 10	2	0,3	2,1	0,3
0769495	10 - 25	3	0,3	3,2	0,4
0769496	25 - 40	3	0,3	5,2	0,6
0769497	40 - 60	3,5	0,3	7,4	0,8
0769498	60 - 150	3,5	0,3	13,6	1,0



ANME: ACETYLENE

Art. Nr.	Thickness (mm)	Pressure - Oxygen (bar)	Pressure - f. gas (bar)	Flow rate - Oxygen (m³/h)	Flow rate - f. gas (m³/h)
0768670	3 - 10	2,5 - 3,5	0,3	1,25 - 1,65	0,3
0768635	10 - 25	3,0 - 4,0	0,3	2,12 - 3,20	0,4
0768599	25 - 40	3,5 - 4,5	0,3	3,20 - 4,45	0,45
0768636	40 - 60	4,5 - 5,0	0,5	4,50 - 5,50	0,5
0768662	60 - 100	4,5 - 5,5	0,5	8,40 - 9,80	0,6
0768598	100 - 200	5,0 - 6,5	0,5	13,0 - 15,0	0,75